

# Exceed™ 2018HA

## Metallocene Polyethylene Resin

### Product Description

Exceed 2018HA is a metallocene catalyzed ethylene-hexene copolymer. Films made from Exceed 2018HA have outstanding tensile, impact strength, and puncture. These superior strength properties, along with excellent drawability, makes this a very versatile packaging film resin. The higher melt index also makes this polymer ideally suited for blending into LDPE rich films.

### General

Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>Africa &amp; Middle East</li> <li>Asia Pacific</li> <li>Europe</li> </ul>
Additive	<ul style="list-style-type: none"> <li>Antiblock: No</li> <li>Slip: No</li> <li>Processing Aid: Yes</li> <li>Thermal Stabilizer: Yes</li> </ul>
Applications	<ul style="list-style-type: none"> <li>Bag in Box</li> <li>Barrier Food Packaging</li> <li>Blown Film</li> <li>Blown Stretch Film</li> <li>Bread Bags</li> <li>Food packaging</li> <li>Form Fill And Seal Packaging</li> <li>Freezer Film</li> <li>General Packaging</li> <li>Heavy Duty Bags</li> <li>Lamination Film</li> <li>Multilayer Packaging Film</li> <li>Overwrap Film</li> <li>Packaging Films</li> <li>Premium Trash Bags</li> <li>Stand Up Pouches</li> <li>Trash Bags</li> </ul>
Form(s)	<ul style="list-style-type: none"> <li>Pellets</li> </ul>
Revision Date	<ul style="list-style-type: none"> <li>12/01/2012</li> </ul>

### Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.918 g/cm <sup>3</sup>	0.918 g/cm <sup>3</sup>	ExxonMobil Method
Melt Index (190°C/2.16 kg)	2.0 g/10 min	2.0 g/10 min	ASTM D1238
Peak Melting Temperature	243 °F	117 °C	ExxonMobil Method

### Film Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	1300 psi	9.1 MPa	ASTM D882
Tensile Strength at Yield TD	1300 psi	9.1 MPa	ASTM D882
Tensile Strength at Break MD	8700 psi	60 MPa	ASTM D882
Tensile Strength at Break TD	8100 psi	60 MPa	ASTM D882
Elongation at Break MD	590 %	590 %	ASTM D882
Elongation at Break TD	700 %	700 %	ASTM D882
Secant Modulus MD - 1% Secant	24000 psi	160 MPa	ASTM D882
Secant Modulus TD - 1% Secant	26000 psi	180 MPa	ASTM D882
Dart Drop Impact	670 g	670 g	ASTM D1709A
Elmendorf Tear Strength MD	330 g	330 g	ASTM D1922
Elmendorf Tear Strength TD	460 g	460 g	ASTM D1922

### Optical Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	18	18	ASTM D2457
Haze	37 %	37 %	ASTM D1003

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Processing Statement

Film (1 mil/25.4 micron) made from Exceed 2018HA on a 2.5 inch (63.5 mm) blown film line with a 2.5:1 blow-up ratio, a melt temperature of 396°F (202°C), a 60 mil (1.52 mm) die gap at a rate of 9 lbs/hr/in die circumference (1.61 kg/hr/cm).



**Exceed™ 2018HA**  
Metallocene Polyethylene Resin**Notes**

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

©2015 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Chemical" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Chemical Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

[exxonmobilchemical.com](http://exxonmobilchemical.com)

